ME-A

Read the following instructions carefully.

Duration: Three Hours

1. Do not open the seal of the Question Booklet until you are asked to do so by the invigilator.

ME : MECHANICAL ENGINEERING

- 2. Take out the Optical Response Sheet (ORS) from this Question Booklet without breaking the seal and read the instructions printed on the ORS carefully. If you find that the Question Booklet Code printed at the right hand top corner of this page does not match with the Booklet Code on the ORS, exchange the booklet immediately with a new sealed Question Booklet.
- 3. On the right half of the **ORS**, using ONLY a **black ink ball point pen**, (i) darken the bubble corresponding to your test paper code and the appropriate bubble under each digit of your registration number and (ii) write your registration number, your name and name of the examination centre and put your signature at the specified location.
- 4. This Question Booklet contains **16** pages including blank pages for rough work. After you are permitted to open the seal, please check all pages and report discrepancies, if any, to the invigilator.
- 5. There are a total of 65 questions carrying 100 marks. All these questions are of objective type. Each question has only **one** correct answer. Questions must be answered on the left hand side of the **ORS** by darkening the appropriate bubble (marked A, B, C, D) using ONLY a **black ink ball point pen** against the question number. **For each question darken the bubble of the correct answer**. More than one answer bubbled against a question will be treated as an incorrect response.
- 6. Since bubbles darkened by the black ink ball point pen **cannot** be erased, candidates should darken the bubbles in the ORS **very carefully**.
- 7. Questions Q.1 Q.25 carry 1 mark each. Questions Q.26 Q.55 carry 2 marks each. The 2 marks questions include two pairs of common data questions and two pairs of linked answer questions. The answer to the second question of the linked answer questions depends on the answer to the first question of the pair. If the first question in the linked pair is wrongly answered or is unattempted, then the answer to the second question in the pair will not be evaluated.
- 8. Questions Q.56 Q.65 belong to General Aptitude (GA) section and carry a total of 15 marks. Questions Q.56 Q.60 carry 1 mark each, and questions Q.61 Q.65 carry 2 marks each.
- 9. Unattempted questions will result in zero mark and wrong answers will result in NEGATIVE marks. For all 1 mark questions, ¹/₃ mark will be deducted for each wrong answer. For all 2 marks questions, ²/₃ mark will be deducted for each wrong answer. However, in the case of the linked answer question pair, there will be negative marks only for wrong answer to the first question and no negative marks for wrong answer to the second question.
- 10. Calculator is allowed whereas charts, graph sheets or tables are **NOT** allowed in the examination hall.
- 11. Rough work can be done on the question paper itself. Blank pages are provided at the end of the question paper for rough work.
- 12. Before the start of the examination, write your name and registration number in the space provided below using a black ink ball point pen.

Name					
Registration Number	ME				

Question Booklet Code —

Maximum Marks: 100



1/16

2012	– Q. 25 carry one	mark each		MECHANICAL ENGINEERING - M
Q.1	In abrasive jet mach material removal ra (A) increases conti (B) decreases conti (C) decreases, becc	nining, as the distance betv te nuously.	ises.	zzle tip and the work surface increases, the
Q.2	Match the following	g metal forming processes	with their a	associated stresses in the workpiece.
		Metal forming process		Type of stress
	1.	Coining	Р.	Tensile
	2.	Wire Drawing	Q.	Shear
	3.	Blanking	R.	Tensile and compressive
	4.	Deep Drawing	S.	Compressive
	(A) 1-S, 2-P, 3-Q, 4 (C) 1-P, 2-Q, 3-S, 4		. , .	2-P, 3-R, 4-Q 2-R, 3-Q, 4-S
Q.3	^{+0.030} / _{+0.020} mm. T	he maximum interference	(in <i>microns</i>	
	(A) 40	(B) 30	(C) 20	(D) 10
Q.4	(A) between the up(B) above the uppe(C) above the uppe	process of steel, the speci per and lower critical temp r critical temperature and c r critical temperature and c per and lower critical temp	perature and cooled in fu cooled in st	l cooled in still air. rnace. ill air.
Q.5				iron pipe (friction factor, $f = 0.0225$) o head loss (in m) due to friction is (assume
	(A) 116.18	(B) 0.116	(C) 18.22	2 (D) 232.36
		ace the absorptivity (α)	trancmissiv	ity (au) and reflectivity (ho) are related by
Q.6	For an opaque surfation:	(α) ,	1131115511	ity (t) and reflectivity (p) are related by
Q.6	the equation:			$\rho = 1$ (D) $\alpha + \rho = 0$
Q.6 Q.7	the equation: (A) $\alpha + \rho = \tau$ Steam enters an ad leaves as a saturate saturated liquid and	(B) $\rho + \alpha + \tau = 0$ iabatic turbine operating a id mixture at 15 <i>kPa</i> with a vapor at 15 <i>kPa</i> are $h_f =$ iteam is 10 <i>kg/s</i> . Kinetic ar	(C) α + , at steady st quality (du 225.94 <i>kJ/l</i>	

2012				MECHANICAL ENGINEERING - M
Q.8	Gear I : Pitch c Gear II : Pitch c	the data for two crossed hele ircle diameter in the plane of r circle diameter in the plane of r ed is 1440 <i>rpm</i> , the output spee	otation 80 <i>mm</i> and helix otation 120 <i>mm</i> and helix	angle 30°
	(A) 1200	(B) 900	(C) 875	(D) 720
Q.9		radius <i>r</i> rolls without slippin ation α . The magnitude of the a	0	with angular velocity ω and of contact on the disc is
	(A) zero	(B) <i>rα</i>	(C) $\sqrt{(r\alpha)^2 + (r\omega^2)^2}$	(D) $r\omega^2$
Q.10	increased by 1%		by 1%, with the internation	If the radius of the shell is l pressure remaining the same,
	(A) 0	(B) 1	(C) 1.08	(D) 2.02
Q.11	The area enclos	ed between the straight line y =	= x and the parabola $y =$	x^2 in the x-y plane is
	(A) 1/6	(B) 1/4	(C) 1/3	(D) 1/2
Q.12	Consider the fu	nction $f(x) = x $ in the interv	al $-1 \le x \le 1$. At the point	int $x = 0$, $f(x)$ is
	(B) non-continu(C) continuous	and differentiable. ous and differentiable. and non-differentiable. tinuous nor differentiable.		
Q.13	Which one of stage?	the following is NOT a decise	sion taken during the a	ggregate production planning
	(A) Scheduling (C) Rate at which	of machines ch production should happen	(B) Amount of labour(D) Inventory to be ca	
Q.14	$\lim_{x\to 0} \left(\frac{1-\cos x}{x^2} \right)$	is		
	(A) 1/4	(B) 1/2	(C) 1	(D) 2
		diameter between points (0, 0) and (100, 100) on the	<i>n</i> width and 2 <i>mm</i> depth by a <i>XY</i> plane (dimensions in <i>mm</i>).
Q.15		sed for milling is 50 mm/min.	U	(III Secondo) 15
Q.15		sed for milling is 50 <i>mm/min</i> . 1 (B) 170	(C) 180	(D) 240
Q.15 Q.16	The feed rate us (A) 120 A solid cylinde	(B) 170	(C) 180 ght 50 mm is forged bet	

MECHANICAL ENGINEERING - ME

Q.17 The velocity triangles at the inlet and exit of the rotor of a turbomachine are shown. V denotes the absolute velocity of the fluid, W denotes the relative velocity of the fluid and U denotes the blade velocity. Subscripts 1 and 2 refer to inlet and outlet respectively. If $V_2 = W_1$ and $V_1 = W_2$, then the degree of reaction is



Q.18 Which one of the following configurations has the highest fin effectiveness?

(A) Thin, closely spaced fins	(B) Thin, widely spaced fins
(C) Thick, widely spaced fins	(D) Thick, closely spaced fins

Q.19 An ideal gas of mass *m* and temperature T_1 undergoes a reversible isothermal process from an initial pressure P_1 to final pressure P_2 . The heat loss during the process is *Q*. The entropy change ΔS of the gas is



Q.20 In the mechanism given below, if the angular velocity of the eccentric circular disc is 1 rad/s, the angular velocity (rad/s) of the follower link for the instant shown in the figure is



Q.21 A circular solid disc of uniform thickness 20 *mm*, radius 200 *mm* and mass 20 *kg*, is used as a flywheel. If it rotates at 600 rpm, the kinetic energy of the flywheel, in *Joules* is

(A) 395	(B) 790
(C) 1580	(D) 3160

Q.22 A cantilever beam of length L is subjected to a moment M at the free end. The moment of inertia of the beam cross section about the neutral axis is I and the Young's modulus is E. The magnitude of the maximum deflection is

(A)
$$\frac{ML^2}{2EI}$$
 (B) $\frac{ML^2}{EI}$ (C) $\frac{2ML^2}{EI}$ (D) $\frac{4ML^2}{EI}$

Q.23 For a long slender column of uniform cross section, the ratio of critical buckling load for the case with both ends clamped to the case with both ends hinged is

- (A) 1 (B) 2 (C) 4 (D) 8
- Q.24 At x = 0, the function $f(x) = x^3 + 1$ has

(A) a maximum value	(B) a minimum value
(C) a singularity	(D) a point of inflection

Q.25 For the spherical surface $x^2 + y^2 + z^2 = 1$, the unit outward normal vector at the point $(\frac{1}{\sqrt{2}}, \frac{1}{\sqrt{2}}, 0)$ is given by (A) $\frac{1}{\sqrt{2}}\hat{i} + \frac{1}{\sqrt{2}}\hat{j}$ (B) $\frac{1}{\sqrt{2}}\hat{i} - \frac{1}{\sqrt{2}}\hat{j}$ (C) \hat{k} (D) $\frac{1}{\sqrt{3}}\hat{i} + \frac{1}{\sqrt{3}}\hat{j} + \frac{1}{\sqrt{3}}\hat{k}$

Q. 26 - Q. 55 carry two marks each.

Q.26 The homogeneous state of stress for a metal part undergoing plastic deformation is

$$T = \begin{pmatrix} 10 & 5 & 0 \\ 5 & 20 & 0 \\ 0 & 0 & -10 \end{pmatrix},$$

where the stress component values are in *MPa*. Using von Mises yield criterion, the value of estimated shear yield stress, in *MPa* is

Q.27 Details pertaining to an orthogonal metal cutting process are given below.

Chip thickness ratio	0.4
Undeformed thickness	0.6 <i>mm</i>
Rake angle	+10°
Cutting speed	2.5 m/s
Mean thickness of primary shear zone	25 microns

The shear strain rate in s^{-1} during the process is

(A) 0.1781×10^5 (B) 0.7754×10^5 (C) 1.0104×10^5 (D) 4.397×10^5

Q.28 In a single pass drilling operation, a through hole of 15 *mm* diameter is to be drilled in a steel plate of 50 *mm* thickness. Drill spindle speed is 500 *rpm*, feed is 0.2 *mm/rev* and drill point angle is 118°. Assuming 2 *mm* clearance at approach and exit, the total drill time (in *seconds*) is

(A) 35.1 (B) 32.4 (C) 31.2 (D) 30.1

Q.29 Consider two infinitely long *thin* concentric tubes of circular cross section as shown in the figure. If D_1 and D_2 are the diameters of the inner and outer tubes respectively, then the view factor F_{22} is given by



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Q.30	An incompres	sible fluid flows over a	flat plate with zero pres	ssure gradient. The bound	dary layer
	thickness is 1	mm at a location where	e the Reynolds number is	s 1000. If the velocity of	the fluid
	alone is increated will be	ased by a factor of 4, the	en the boundary layer thi	ckness at the same location	on, in <i>mm</i>
	(A) 4	(B) 2	(C) 0.5	(D) 0.25	

Q.31 A room contains 35 kg of dry air and 0.5 kg of water vapor. The total pressure and temperature of air in the room are 100 kPa and $25^{\circ}C$ respectively. Given that the saturation pressure for water at $25^{\circ}C$ is 3.17 kPa, the relative humidity of the air in the room is

Q.32 A fillet welded joint is subjected to transverse loading F as shown in the figure. Both legs of the fillets are of 10 mm size and the weld length is 30 mm. If the allowable shear stress of the weld is 94 MPa, considering the minimum throat area of the weld, the maximum allowable transverse load in kN is



Q.33 A concentrated mass m is attached at the centre of a rod of length 2L as shown in the figure. The rod is kept in a horizontal equilibrium position by a spring of stiffness k. For very small amplitude of vibration, neglecting the weights of the rod and spring, the undamped natural frequency of the system is

(A)
$$\sqrt{\frac{k}{m}}$$
 (B) $\sqrt{\frac{2k}{m}}$ (C) $\sqrt{\frac{k}{2m}}$ (D) $\sqrt{\frac{4k}{m}}$

Q.34 The state of stress at a point under plane stress condition is

$$\sigma_{xx} = 40 MPa$$
, $\sigma_{yy} = 100 MPa$ and $\tau_{xy} = 40 MPa$.

The radius of the Mohr's circle representing the given state of stress in MPa is

(A) 40 (B) 50 (C) 60 (D) 100

Q.35 The inverse Laplace transform of the function $F(s) = \frac{1}{s(s+1)}$ is given by

- (A) $f(t) = \sin t$ (B) $f(t) = e^{-t} \sin t$
- (C) $f(t) = e^{-t}$ (D) $f(t) = 1 e^{-t}$



Q.37 Calculate the punch size in *mm*, for a circular blanking operation for which details are given below.

	Size of the blank		25 mm	
	Thickness of the sheet		2 <i>mm</i>	
	Radial clearance between punch and die		0.06 mm	
	Die allowance		0.05 mm	
(A) 24.83	(B) 24.89	(C) 25.01	(D) 25.17	

Q.38 In a single pass rolling process using 410 mm diameter steel rollers, a strip of width 140 mm and thickness 8 mm undergoes 10 % reduction of thickness. The *angle of bite* in *radians* is

Q.39 In a DC arc welding operation, the voltage-arc length characteristic was obtained as $V_{arc} = 20 + 5l$ where the arc length *l* was varied between 5 *mm* and 7 *mm*. Here V_{arc} denotes the arc voltage in *Volts*. The *arc current* was varied from 400 A to 500 A. Assuming linear power source characteristic, the *open circuit voltage* and the *short circuit current* for the welding operation are

(A) 45 V, 450 A (B) 75 V, 750 A (C) 95 V, 950 A (D) 150 V, 1500 A

Q.40 A large tank with a nozzle attached contains three immiscible, inviscid fluids as shown. Assuming that the changes in h_1 , h_2 and h_3 are negligible, the instantaneous discharge velocity is



(A)
$$\sqrt{2gh_3\left(1+\frac{\rho_1}{\rho_3}\frac{h_1}{h_3}+\frac{\rho_2}{\rho_3}\frac{h_2}{h_3}\right)}$$
 (B) $\sqrt{2g(h_1+h_2+h_3)}$
(C) $\sqrt{2g\left(\frac{\rho_1h_1+\rho_2h_2+\rho_3h_3}{\rho_1+\rho_2+\rho_3}\right)}$ (D) $\sqrt{2g\left(\frac{\rho_1h_2h_3+\rho_2h_3h_1+\rho_3h_1h_2}{\rho_1h_1+\rho_2h_2+\rho_3h_3}\right)}$

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2012	MECHANICAL ENGINEERING - ME
0.41	Water ($C_p = 4.18 \ kJ/kg.K$) at 80°C enters a counterflow heat exchanger with a mass flow rate of

0.5 kg/s. Air ($C_p = 1 \ kJ/kg.K$) enters at 30°C with a mass flow rate of 2.09 kg/s. If the effectiveness of the heat exchanger is 0.8, the LMTD (in °C) is

(C) 10 (D) 5

Q.42 A solid steel cube constrained on all six faces is heated so that the temperature rises uniformly by ΔT . If the thermal coefficient of the material is α , Young's modulus is *E* and the Poisson's ratio is v, the thermal stress developed in the cube due to heating is

(A)
$$-\frac{\alpha(\Delta T)E}{(1-2\nu)}$$
 (B) $-\frac{2\alpha(\Delta T)E}{(1-2\nu)}$ (C) $-\frac{3\alpha(\Delta T)E}{(1-2\nu)}$ (D) $-\frac{\alpha(\Delta T)E}{3(1-2\nu)}$

Q.43 A solid circular shaft needs to be designed to transmit a torque of 50 *N.m.* If the allowable shear stress of the material is 140 *MPa*, assuming a factor of safety of 2, the minimum allowable design diameter in *mm* is

Q.44 A force of 400 *N* is applied to the brake drum of 0.5 *m* diameter in a band-brake system as shown in the figure, where the wrapping angle is 180° . If the coefficient of friction between the drum and the band is 0.25, the braking torque applied, in *N.m* is



(B) 20

- Q.45 A box contains 4 red balls and 6 black balls. Three balls are selected randomly from the box one after another, without replacement. The probability that the selected set contains one red ball and two black balls is
 - (A) 1/20 (B) 1/12 (C) 3/10 (D) 1/2

Q.46 Consider the differential equation $x^2 \frac{d^2 y}{dx^2} + x \frac{dy}{dx} - 4y = 0$ with the boundary conditions of

y(0) = 0 and y(1) = 1. The complete solution of the differential equation is

(A)
$$x^2$$

(B) $\sin\left(\frac{\pi x}{2}\right)$
(C) $e^x \sin\left(\frac{\pi x}{2}\right)$
(D) $e^{-x} \sin\left(\frac{\pi x}{2}\right)$
(A) x^2
(D) $e^{-x} \sin\left(\frac{\pi x}{2}\right)$
(C) $e^x \sin\left(\frac{\pi x}{2}\right)$
(D) $e^{-x} \sin\left(\frac{\pi x}{2}\right)$
(D) e

The system of algebraic equations given above has

- (A) a unique solution of x = 1, y = 1 and z = 1.
- (B) only the two solutions of (x = 1, y = 1, z = 1) and (x = 2, y = 1, z = 0).
- (C) infinite number of solutions.
- (D) no feasible solution.

Common Data Questions

Common Data for Questions 48 and 49:

Two steel truss members, AC and BC, each having cross sectional area of 100 mm^2 , are subjected to a horizontal force **F** as shown in figure. All the joints are hinged.



Q.48 If $\mathbf{F} = 1 kN$, the magnitude of the vertical reaction force developed at the point B in kN is

(A) 0.63 (B) 0.32 (O	(C) 1.26	(D) 1.46
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The maximum force \mathbf{F} in kN that can be applied at C such that the axial stress in any of the truss Q.49 members DOES NOT exceed 100 MPa is

	(A) 8.17	(B) 11.15	(C) 14.14	(D) 22.30
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Common Data for Questions 50 and 51:

A refrigerator operates between 120 kPa and 800 kPa in an ideal vapor compression cycle with R-134a as the refrigerant. The refrigerant enters the compressor as saturated vapor and leaves the condenser as saturated liquid. The mass flow rate of the refrigerant is 0.2 kg/s. Properties for R-134a are as follows:

		Saturate	ed R-134a		
P (kPa	$T(^{o}C)$	$h_f(kJ/kg)$	$h_g \left(kJ/kg \right)$	$s_f(kJ/kg.K)$	$s_g (kJ/kg.K)$
120	-22.32	22.5	237	0.093	0.95
800	31.31	95.5	267.3	0.354	0.918
		Superhea	ted R-134a		
Р	(kPa)	$T(^{o}C)$	$h\left(kJ/kg\right)$	2	s (kJ/kg.K)
:	800	40	276.45		0.95
Q.50 The	rate at which heat	is extracted, in <i>kJ/s</i> fro	om the refrigerated s	space is	
(A)	28.3	(B) 42.9	(C) 34.4	(D) 14.6	
Q.51 The	e power required for	r the compressor in kW	V is		
(A)	5.94	(B) 1.83	(C) 7.9	(D) 39.5	
E-A					

Linked Answer Questions

Statement for Linked Answer Questions 52 and 53:

Air enters an adiabatic nozzle at 300 kPa, 500 K with a velocity of 10 m/s. It leaves the nozzle at 100 kPa with a velocity of 180 m/s. The inlet area is 80 cm^2 . The specific heat of air C_p is 1008 J/kg.K.

Q.52	The exit temperatu			
	(A) 516 <i>K</i>	(B) 532 <i>K</i>	(C) 484 <i>K</i>	(D) 468 <i>K</i>
Q.53	The exit area of th	e nozzle in cm^2 is		
	(A) 90.1	(B) 56.3	(C) 4.4	(D) 12.9

Statement for Linked Answer Questions 54 and 55:

For a particular project, eight activities are to be carried out. Their relationships with other activities and expected durations are mentioned in the table below.

Activity	Predecessors	Duration (days)
а	-	3
b	а	4
c	а	5
d	a	4
e	b	2
f	d	9
g	c, e	6
h	f, g	2

Q.54 The critical path for the project is

(A) a - b - e - g - h	(B) $a - c - g - h$
(C) a - d - f - h	(D) $a - b - c - f - h$

Q.55 If the duration of activity f alone is changed from 9 to 10 days, then the

(A) critical path remains the same and the total duration to complete the project changes to 19 days.

(B) critical path and the total duration to complete the project remain the same.

(C) critical path changes but the total duration to complete the project remains the same.

(D) critical path changes and the total duration to complete the project changes to 17 days.

General Aptitude (GA) Questions

Q. 56 – Q. 60 carry one mark each.

Q.56 Choose the most appropriate alternative from the options given below to complete the following sentence:

Suresh's dog is the one ______ was hurt in the stampede.

(A) that (B) which (C) who (D) whom

Q.57 The cost function for a product in a firm is given by $5q^2$, where q is the amount of production. The firm can sell the product at a market price of ≤ 50 per unit. The number of units to be produced by the firm such that the profit is maximized is

(A) 5 (B) 10 (C) 15 (D) 25

Q.58 Choose the most appropriate alternative from the options given below to complete the following sentence:

Despite several ______ the mission succeeded in its attempt to resolve the conflict.

(A) attempts	(B) setbacks	(C) meetings	(D) delegations
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Q.59 Which one of the following options is the closest in meaning to the word given below?

Mitigate

(A) Diminish	(B) Divulge	(C) Dedicate	(D) Denote
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- Q.60 Choose the grammatically **INCORRECT** sentence:
 - (A) They gave us the money back less the service charges of Three Hundred rupees.
 - (B) This country's expenditure is not less than that of Bangladesh.
 - (C) The committee initially asked for a funding of Fifty Lakh rupees, but later settled for a lesser sum.
 - (D) This country's expenditure on educational reforms is very less.

Q. 61 - Q. 65 carry two marks each.

Q.61 Given the sequence of terms, AD CG FK JP, the next term is

(A) OV (B) OW (C) PV (D) PW

Q.62 Wanted Temporary, Part-time persons for the post of Field Interviewer to conduct personal interviews to collect and collate economic data. Requirements: High School-pass, must be available for Day, Evening and Saturday work. Transportation paid, expenses reimbursed.

Which one of the following is the best inference from the above advertisement?

- (A) Gender-discriminatory
- (B) Xenophobic
- (C) Not designed to make the post attractive
- (D) Not gender-discriminatory

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Q.63 A political party orders an arch for the entrance to the ground in which the annual convention is being held. The profile of the arch follows the equation $y = 2x - 0.1x^2$ where y is the height of the arch in meters. The maximum possible height of the arch is

(A) 8 meters (B) 10 meters (C) 12 meters (D) 14 meters

Q.64 An automobile plant contracted to buy shock absorbers from two suppliers X and Y. X supplies 60% and Y supplies 40% of the shock absorbers. All shock absorbers are subjected to a quality test. The ones that pass the quality test are considered reliable. Of X's shock absorbers, 96% are reliable. Of Y's shock absorbers, 72% are reliable.

The probability that a randomly chosen shock absorber, which is found to be reliable, is made by Y is

(A) 0.288 (B) 0.334 (C) 0.667 (D) 0.720

Q.65 Which of the following assertions are **CORRECT**?

P: Adding 7 to each entry in a list adds 7 to the mean of the listQ: Adding 7 to each entry in a list adds 7 to the standard deviation of the listR: Doubling each entry in a list doubles the mean of the listS: Doubling each entry in a list leaves the standard deviation of the list unchanged

(A) P, Q (B) Q, R (C) P, R	(D) R, S
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END OF THE QUESTION PAPER

Space for Rough Work

Space for Rough Work

Space for Rough Work